### **Foreword**

This catalog briefly describes the Goddard Industrial Gas and Cryogenic Equipment available from the Cryo-Flow division of Engineered Controls International, Inc. As a result of condensing information in this catalog, some highly technical and special application material has been omitted. Proper application, installation and maintenance of the product is essential. Buyers should obtain further information if there are any doubts or questions. All information contained in this catalog is subject to change by Engineered Controls International, Inc. without notice. Additional product information is available from Engineered Controls International, Inc. or authorized product distributors.

### **Warning**

Never use any product on oxygen service if another gas has been previously used on the product.

### **Materials**

Rego Cryo-Flow Products Division may make suggestions for a material to use with a specific media. These suggestions will be based on technical compatibility resources through associations and manufacturers. Rego does not guarantee the material to be compatible with the specific media – that is the responsibility of the user. Users must test under their own operating conditions to determine the suitability of any material in a particular application.

### **Oxygen Service**

Rego Cryo-Flow Products Division provides specified product cleaned in accordance with the intermediate level of ASTM-G93 and CGA G-4.1 which assures removal of visible particles and combustible residues. System designers must verify the compatibility of the materials used in this product before installation and operation. Specifications of materials for oxygen service is the USER'S RESPONSIBILITY. If there is any doubt consult an expert.

#### **Canadian Registration Numbers**

The Majority of products in this catalog are registered with the Canadian Department of Labor under the following reference numbers:

Bronze 7082.5 \* Steel 5899.5\*

\* Represents Province code number

### **European PED Certification**

Individual part numbers certified are available by request that have received PED certification by the notified body, Lloyd's Register Verification, Ltd. #0038

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### Goddard 110 Series Stainless Steel Gate Valve for Cryogenic Service



### **Features:**

- **Top Entry:** This valve can be permanently installed in the line and serviced from the top
- **Soft Seated:** PCTFE Seat provides a virtually bubble tight seal and is replaceable
- Construction: Stainless steel body and bonnet
- Sizes: ½" 6" (15mm 150mm)
- Ends: RF Flange, Butt weld, Socket weld, Threaded (FNPT)
- Service: Liquified and vaporized atmospheric gases, LNG
- **Temperature Rating:** -325°F 150°F (-196°C +65°C)
- Pressure Rating: (Cold, Non-shock)
   Class 150 valve 275 PSIG (19 bar)
   Class 300 valve 720 PSIG (50 bar)

1/2" - 6" Class 150
PED Approved, Approved for US and Canada
1/2" - 6" Class 300
PED Approved, Approved for US and Canada



### Goddard 110 Series Stainless Steel Gate Valve for Cryogenic Service

### Stainless Body • RF Flange Ends

| 150#          | 150# 300#      |        | ve Size |        | Weight 150# Weight 300# |       |      | Estimated |        |
|---------------|----------------|--------|---------|--------|-------------------------|-------|------|-----------|--------|
| Part Number   | Part Number    | Inches | ММ      | Ends   | Lbs.                    | Kg    | Lbs. | Kg.       | CV     |
| GS-00110W-8F  | -              | 1"     | 25 mm   |        | 15                      | 6.80  | -    | -         | 30.00  |
| GS-00110W-12F | GS-00110W-12F3 | 1½"    | 40 mm   |        | 35                      | 15.88 | 45   | 20.41     | 85.00  |
| GS-00110W-16F | GS-00110W-16F3 | 2"     | 50 mm   | Floras | 35                      | 15.88 | 50   | 22.68     | 100.00 |
| GS-00110W-24F | GS-00110W-24F3 | 3"     | 80 mm   | Flange | 65                      | 29.48 | 85   | 35.56     | 310.00 |
| GS-00110W-32F | GS-00110W-32F3 | 4"     | 100 mm  |        | 90                      | 40.82 | 120  | 54.43     | 700.00 |
| GS-00110W-48F | GS-00110W-48F3 | 6"     | 150 mm  |        | 150                     | 68.04 | 200  | 90.72     | 850.00 |

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

### Stainless Body • Butt Weld, Socket Weld, Threaded Ends

| 150#            | 300#            | Valv   | e Size |                 | W        | eight        |              |
|-----------------|-----------------|--------|--------|-----------------|----------|--------------|--------------|
| Part Number     | Part Number     | Inches | ММ     | Ends            | Lbs.     | Kg.          | Estimated CV |
| GS-00110W-4WA   | -               | 1/2"   | 15 mm  | Butt Weld SCH10 | 10       | 4.54         | 7.00         |
| GS-00110W-4S3   | GS-00110W-4S3   | 1/2"   | 15 mm  | Socket Weld     | 15       | 6.80         | 7.00         |
| GS-00110W-4T    | -               | 1/2"   | 15 mm  | Threaded        | 10       | 4.54         | 7.00         |
| GS-00110W-6WA   | -               | 3/4"   | 20 mm  | Butt Weld SCH10 | 10       | 4.54         | 23.00        |
| GS-00110W-6S3   | GS-00110W-6S3   | 3/4"   | 20 mm  | Socket Weld     | 15       | 6.80         | 23.00        |
| GS-00110W-8WA   | -               | 1"     | 25 mm  | Butt Weld SCH10 | 10       | 4.54         | 30.00        |
| GS-00110W-8S3   | GS-00110W-8S3   | 1"     | 25 mm  | Socket Weld     | 15       | 6.80         | 30.00        |
| GS-110W-8T      | -               | 1"     | 25 mm  | Threaded        | 10       | 4.54         | 30.00        |
| GS-00110W-12WA  | -               | 1½"    | 40 mm  | Butt Weld SCH10 | 30       | 13.61        | 85.00        |
| GS-00110W-12S3  | GS-00110W-12S3  | 1½"    | 40 mm  | Socket Weld     | 35       | 15.88        | 85.00        |
| GS-00110W-16W3A | GS-00110W-16W3A | 2"     | 50 mm  | Butt Weld SCH10 | 35       | 15.88        | 100.00       |
| GS-00110W-16W3J | GS-00110W-16W3J | 2"     | 50 mm  | Butt Weld SCH40 | 35       | 15.88        | 100.00       |
| GS-00110W-16S   | -               | 2"     | 50 mm  | Socket Weld     | 30       | 13.61        | 100.00       |
| GS-00110W-24W3A | GS-00110W-24W3A | 3"     | 80 mm  | Butt Weld SCH10 | 65       | 29.48        | 310.00       |
| GS-00110W-24W3J | GS-00110W-24W3J | 3"     | 80 mm  | Butt Weld SCH40 | 65       | 29.48        | 310.00       |
| GS-00110W-32W3A | GS-00110W-32W3A | 4"     | 100 mm | Butt Weld SCH10 | 80       | 40.82        | 700.00       |
| GS-00110W-32W3J | GS-00110W-32W3J | 4"     | 100 mm | Butt Weld SCH40 | 80       | 40.82        | 700.00       |
| GS-00110W-48WA  | GS-00110W-48W3A | 6"     | 150 mm | Butt Weld SCH10 | 120/150* | 54.43/68.04* | 850.00       |
| GS-00110W-48WJ  | GS-00110W-48W3J | 6"     | 150 mm | Butt Weld SCH40 | 120/150* | 54.43/68.04* | 850.00       |

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

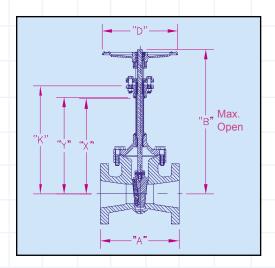
Service: 300#-720 PSI Non-shock Cold ● Service: 150#-275 PSI Non-shock Cold ● Temperature Rating +150°F - 325°F



<sup>\*</sup> Second number indicates valve for 300# part number.



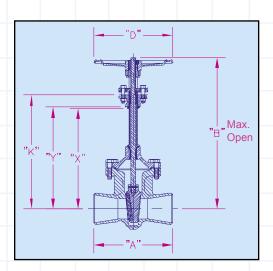
### Goddard 110 Series Stainless Steel Gate Valve for Cryogenic Service



### Raised Face Flange Ends\*

| Size | "A" 150# | "A" 300#            | "B"    | "D" | "K"    | "X"      | "Y"     |
|------|----------|---------------------|--------|-----|--------|----------|---------|
| 1"   | 41/8"    | N/A                 | 17¾"   | 4½" | 12³⁄₄" | 111/16"  | 113/8"  |
| 1½"  | 45/8"    | 6½"*                | 211/8" | 7"  | 14"    | 12 1/16" | 125/8"  |
| 2"   | 7"       | 71/4"*              | 211/8" | 7"  | 14"    | 125/16"  | 125/8"  |
| 3"   | 8"       | 83/4"*              | 31½"   | 12" | 20"    | 17¾"     | 181/16" |
| 4"   | 9"       | 12"                 | 33¾"   | 12" | 21½"   | 191⁄4"   | 191/16" |
| 6"   | 10½"     | 15 <sup>7</sup> ⁄8" | 41½"   | 16" | 26"    | 23 1/16" | 231/8"  |

\*Face-to-face dimensions (A) are Goddard standard not to ANSI standard. Vented Body and Bonnet ● Special B,K,X & Y Dimensions Available

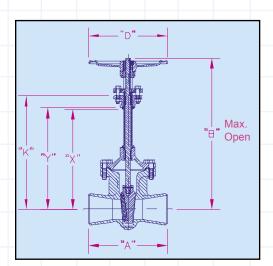


### **Butt Weld Ends**

|    | Size | "A" 150# | "A" 300# | "B"    | "D" | "K"    | "X"     | "Y"     |
|----|------|----------|----------|--------|-----|--------|---------|---------|
|    | 1/2" | 41/4"    | N/A      | 17¾"   | 4½" | 123/4" | 11 ½"   | 113⁄8"  |
|    | 3/4" | 45/8"    | N/A      | 17¾"   | 4½" | 123/4" | 11 ½"   | 113⁄8"  |
|    | 1"   | 5"       | N/A      | 17¾"   | 4½" | 12¾"   | 11 ½"   | 11%"    |
|    | 1½"  | 6"       | 6"       | 211/8" | 7"  | 14"    | 125/16" | 125⁄8"  |
|    | 2"   | 81/2"    | 81/2"    | 211/8" | 7"  | 14"    | 125/16" | 125⁄8"  |
|    | 3"   | 11½"     | 11½"     | 31½"   | 12" | 20"    | 17¾"    | 18½°    |
|    | 4"   | 12"      | 12"      | 33¾"   | 12" | 21½"   | 191⁄4"  | 191/16" |
| -[ | 6"   | 151/8"   | 151/8"   | 41½"   | 16" | 26"    | 231/16" | 231/8"  |

Vented Body and Bonnet ● Special B,K,X & Y Dimensions Available

• Unless otherwise specified, Schedule 10 weld ends are supplied



### **Socket Weld Ends**

| Size | "A" 150# | "A" 300# | "B"    | "D" | "E"   | "F"  | "K"    | "X"                  | "Y"                 |
|------|----------|----------|--------|-----|-------|------|--------|----------------------|---------------------|
| 1/2" | 33/4"    | 33/4"    | 17¾"   | 4½" | .855  | 3/8" | 12¾"   | 111/16"              | 11 <sup>3</sup> ⁄8" |
| 3/4" | 33/4"    | 33/4"    | 17¾"   | 4½" | 1.065 | 1/2" | 12³⁄₄" | 11½"                 | 11 <sup>3</sup> ⁄8" |
| 1"   | 3½"      | 4"       | 17¾"   | 4½" | 1.330 | 1/2" | 12¾"   | <b>11½</b> 6"        | 11 <sup>3</sup> ⁄8" |
| 1½"  | 45/8"    | 5"       | 211/8" | 7"  | 1.915 | 1/2" | 14"    | 12 <sup>5</sup> ⁄16" | 125⁄8"              |
| 2"   | 81/2"    | N/A      | 211/8" | 7"  | 2.406 | 5/8" | 14"    | 12 <sup>5</sup> ⁄16" | 125/8"              |

Vented Body and Bonnet • Special B,K,X & Y Dimensions Available





### Goddard 210 Series Stainless Steel Gate Valve for Cryogenic Service



### **Features:**

- **Top Entry**: This valve can be permanently installed in the line and serviced from the top
- **Soft Seated:** PCTFE Seat provides a virtually bubble tight seal and is replaceable
- Construction: Stainless steel body and bonnet
- Sizes: ½" 6" (15mm 150mm)
- Ends: RF Flange, Butt weld, Socket weld, Threaded (FNPT)
- Service: Liquified and vaporized atmospheric gases, LNG
- **Temperature Rating:** -325°F 150°F (-196°C +65°C)
- Pressure Rating: (Cold, Non-shock)
   Class 150 valve 275 PSIG (19 bar)
   Class 300 valve 720 PSIG (50 bar)

1/2" - 4" Class 150
PED Approved, Approved for US and Canada
1/2" - 4" Class 300
PED Approved, Approved for US and Canada

Our investment cast stainless steel is specified by leading industrial gas companies for storage tank and yard operations.

Special bonnet extensions can be supplied for cold box applications

Valves for hydrogen use can be supplied



### Goddard 210 Series Stainless Steel Gate Valve for Cryogenic Service

### Stainless Body • RF Flange Ends

|    | 150#          | 300#           | Valv   | e Size |        | 150# V              | Veight | 300# V | Weight       |        |
|----|---------------|----------------|--------|--------|--------|---------------------|--------|--------|--------------|--------|
|    | Part Number   | Part Number    | Inches | ММ     | Ends   | s Lbs. Kg. Lbs. Kg. |        | Kg.    | Estimated CV |        |
| -[ | GS-00210W-8F  | GS-00210W-8F3  | 1"     | 25 mm  |        | 15                  | 6.80   | 20     | 9.07         | 11.50  |
|    | GS-00210W-16F | GS-00210W-16F3 | 2"     | 50 mm  | Elango | 35                  | 15.88  | 40     | 18.14        | 40.00  |
| -[ | GS-00210W-24F | GS-00210W-24F3 | 3"     | 80 mm  | Flange | 65                  | 29.48  | 70     | 31.75        | 60.00  |
| ſ  | GS-00210W-32F | GS-00210W-32F3 | 4"     | 100 mm |        | 90                  | 40.82  | 95     | 43.09        | 175.00 |

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

### Stainless Body • Butt Weld, Socket Weld, Threaded Ends

| 150#            | 300#            | Valv   | e Size |                 | We   | eight |              |
|-----------------|-----------------|--------|--------|-----------------|------|-------|--------------|
| Part Number     | Part Number     | Inches | ММ     | Ends            | Lbs. | Kg    | Estimated CV |
| GS-00210W-4S3   | GS-00210W-4S3   | 1/2"   | 15 mm  | Socket Weld     | 15   | 6.80  | 3.90         |
| GS-00210W-4T3   | GS-00210W-4T3   | 1/2"   | 15 mm  | Threaded        | 15   | 6.80  | 3.90         |
| GS-00210W-6S3   | GS-00210W-6S3   | 3/4"   | 20 mm  | Socket Weld     | 15   | 6.80  | 7.10         |
| GS-00210W-6T3   | GS-00210W-6T3   | 3/4"   | 20 mm  | Threaded        | 15   | 6.80  | 7.10         |
| GS-00210W-8S3   | GS-00210W-8S3   | 1"     | 25 mm  | Socket Weld     | 15   | 6.80  | 11.50        |
| GS-00210W-8T3   | GS-00210W-8T3   | 1"     | 25 mm  | Threaded        | 15   | 6.80  | 11.50        |
| GS-00210W-12S3  | GS-00210W-12S3  | 1½"    | 40 mm  | Socket Weld     | 25   | 11.34 | 29.00        |
| GS-00210W-16W3A | GS-00210W-16W3A | 2"     | 50 mm  | Butt Weld SCH10 | 35   | 15.88 | 40.00        |
| GS-00210W-16W3J | GS-00210W-16W3J | 2"     | 50 mm  | Butt Weld SCH40 | 35   | 15.88 | 40.00        |
| GS-00210W-24W3A | GS-00210W-24W3A | 3"     | 80 mm  | Butt Weld SCH10 | 55   | 24.95 | 60.00        |
| GS-00210W-24W3J | GS-00210W-24W3J | 3"     | 80 mm  | Butt Weld SCH40 | 55   | 24.95 | 60.00        |
| GS-00210W-32W3A | GS-00210W-32W3A | 4"     | 100 mm | Butt Weld SCH10 | 80   | 36.29 | 175.00       |
| GS-00210W-32W3J | GS-00210W-32W3J | 4"     | 100 mm | Butt Weld SCH40 | 80   | 36.29 | 175.00       |

150# ANSI Class (275 PSIG Cold Working Pressure) 300# ANSI Class (720 PSIG Cold Working Pressure)

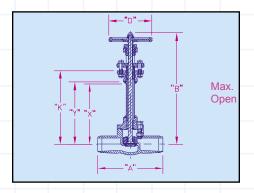
Service: 300#-720 PSI Non-shock Cold ● Service: 150#-275 PSI Non-shock Cold ● Temperature Rating +150°F to -325°F



<sup>\*</sup> Second number indicates valve for 300# part number.



### Goddard 210 Series Stainless Steel Gate Valve for Cryogenic Service



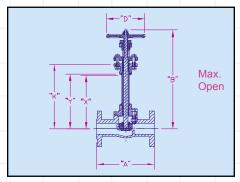
### **Butt Weld Ends**

|   | Size | "A"   | "B"    | "D" | "K"    | "X"                                | "Y"     |
|---|------|-------|--------|-----|--------|------------------------------------|---------|
|   | 2"   | 10½"  | 221/4" | 7"  | 15"    | 12¾"                               | 131/16" |
| ſ | 3"   | Δ12"  | 30½"   | 10" | 21½"   | 19 ½ <sub>16</sub> "               | 19%"    |
|   | 4"   | ⊖13½" | 36¾"   | 12" | 241/4" | 211/16"                            | 22"     |
|   | 6"   | 17½"  | 43¾"   | 18" | 33¾16" | 28 <sup>13</sup> / <sub>16</sub> " | 29¾"    |

 $\Delta$  For SCH. 40 A=12½"

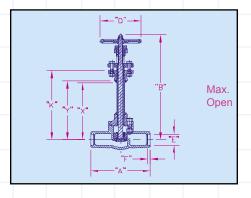
Θ For SCH. 40 A=14"

<sup>\*</sup> Unless otherwise specified, SOH 10 weld ends are supplied



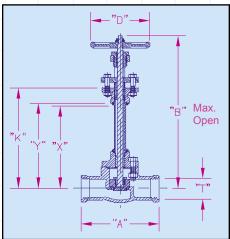
### Raised Face Flange Ends\*

|   | Size | "A" 150# | "A" 300# | "B"    | "D" | "K"    | "X"      | "Y"     |
|---|------|----------|----------|--------|-----|--------|----------|---------|
|   | 1"   | 6½"      | 8"       | 181⁄8" | 5"  | 12¾"   | 111/16"  | 11%"    |
|   | 2"   | 8"       | 10½"     | 221⁄4" | 7"  | 15"    | 12¾"     | 131/16" |
|   | 3"   | 9½"      | 12½"     | 30½"   | 10" | 21½"   | 191/16"  | 19%"    |
| - | 4"   | 11½"     | 14"      | 36¾"   | 12" | 241⁄4" | 211//16" | 22"     |



### **Socket Weld Ends**

| Size | "A"  | "B"    | "D" | "E"   | "F"  | "K"  | "X"     | "Y"     |
|------|------|--------|-----|-------|------|------|---------|---------|
| 1/2" | 5"   | 181⁄8" | 5"  | .855  | 3/8" | 12¾" | 111/16" | 11%"    |
| 3/4" | 5"   | 181⁄8" | 5"  | 1.065 | 1/2" | 12¾" | 11½″    | 11%"    |
| 1"   | 5"   | 181⁄8" | 5"  | 1.330 | 1/2" | 12¾" | 111/16" | 11%"    |
| 1½"  | 10¼" | 221⁄4" | 7"  | 1.915 | 1/2" | 15"  | 12¾"    | 131/16" |



### **Threaded Ends**

| Size | "T" - NPT | "A" | "B"    | "D" | "K"  | "X"   | "Y"    |
|------|-----------|-----|--------|-----|------|-------|--------|
| 1/2" | 1⁄2"-14   | 5"  | 181⁄8" | 5"  | 12¾" | 11 ½" | 11%"   |
| 3/4" | 3/4"-14   | 5"  | 181⁄8" | 5"  | 12¾" | 11 ½" | 113/8" |
| 1"   | 1"-11½    | 5¾" | 181⁄8" | 5"  | 12¾" | 11 ½" | 11¾"   |

Vented body and bonnet. Special B,K,X & Y dimensions available.





### Goddard 231 Series Stainless Steel Globe Valve for Cryogenic Service



### FEATURES:

- Top Entry: Rugged stainless steel \* soft seated cryogenic globe valve. This valve can be permanently installed in the line and serviced from the top
- **Soft Seated:** PCTFE Seat provides a virtually bubble tight seal. Stem/Globe assembly is replaceable
- Construction: One piece investment cast bonnet eliminates welded joint in topworks
- Stem Packing: Proprietary Goddard system utilizing GRAFOIL®\*\* flexible graphite
- Sizes: 1/4" through 11/2" (6mm through 40mm)
- Ends: Socket weld, Butt weld
- Service: Liquified and Gaseous hydrogen service only (see series 232 for non-hydrogen service)
- Temperature Rating: -425°F to 150°F (-254°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   300 PSIG (20 Bar)
   400 PSIG (27 Bar)
- \*Stainless steel ASTM A351-CF3M (316L)
  \*\*GRAFOIL® is a UCAR Carbon Company
  development

PED Approved, Approved for US and Canada Designed to ASME B16.34

A rugged construction and easy access are design features which provide minimum installation and maintenance cost while maintaining superior performance and operator safety. This valve replaces higher cost bellows-seated valves in many applications. The proprietary Goddard GRAFOIL® stem packing system provides excellent performance when the valve operates in liquid hydrogen service.





### Goddard 231 Series Stainless Steel Globe Valve for Cryogenic Service

### Stainless Body • 400 PSIG Socket Weld Ends

|               | Valve size |               |             |             |             |              |
|---------------|------------|---------------|-------------|-------------|-------------|--------------|
| Part Number   | Inches     | Valve Size mm | Ends        | Weight Lbs. | Weight Kgs. | Estimated Cv |
| S-000231-2S4  | 1/4"       | 6 mm          | Socket Weld | 6 lbs.      | 2.72 Kgs.   | 1.30         |
| S-000231-4S4  | 1/2"       | 15 mm         | Socket Weld | 6 lbs.      | 2.72 Kgs.   | 3.90         |
| S-000231-6S4  | 3/4"       | 20 mm         | Socket Weld | 10 lbs.     | 4.54 Kgs.   | 7.10         |
| S-000231-8S4  | 1"         | 25 mm         | Socket Weld | 10 lbs.     | 4.54 Kgs.   | 10.50        |
| S-000231-12S4 | 1½"        | 40 mm         | Socket Weld | 15 lbs.     | 6.80 Kgs.   | 25.00        |

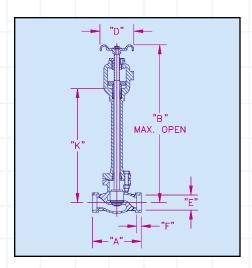
### Stainless Body • 300 PSIG Butt Weld Ends

| Part Number   | Valve size<br>Inches | Valve Size mm | Ends      | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|----------------------|---------------|-----------|-------------|-------------|--------------|
| S-000231-4WA  | 1/2"                 | 15 mm         | Butt Weld | 6 lbs.      | 2.72 Kgs.   | 3.90         |
| S-000231-8WA  | 1"                   | 25 mm         | Butt Weld | 10 lbs.     | 4.54 Kgs.   | 10.50        |
| S-000231-12WA | 1½"                  | 40 mm         | Butt Weld | 15 lbs.     | 6.80 Kgs.   | 25.00        |





### Goddard 231 Series Stainless Steel Globe Valve for Cryogenic Service



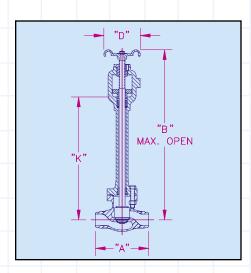
Pressure Rating 400 PSIG
Temperature Rating +150° F to - 425° F
This valve is not approved for gaseous and/or liquid oxygen service
For oxygen service use Goddard series 232H cryogenic globe valve

Dimensional data

All Dimensional Data are in inches.

### SOCKET WELD ENDS

| Size | "A"   | "B"      | "D"   | "E"   | "F"   | "K"                                |
|------|-------|----------|-------|-------|-------|------------------------------------|
| 1/4" | 41/4" | 14%,"    | 23/8" | 0.560 | 0.375 | 10¾6"                              |
| 1/2" | 41/4" | 141/16"  | 23/8" | 0.860 | 0.375 | 10 3/16"                           |
| 3/4" | 5%"   | 17"      | 3"    | 1.070 | 0.500 | 11½"                               |
| 1"   | 5%"   | 17"      | 3"    | 1.335 | 0.500 | 11½"                               |
| 1½"  | 6½"   | 1814/16" | 4"    | 1.920 | 0.500 | 12 <sup>15</sup> / <sub>16</sub> " |



Pressure Rating 300 PSIG

Temperature Rating +150° F to - 425° F

This valve is not approved for gaseous and/or liquid oxygen service For oxygen service use Goddard series 232H cryogenic globe valve

Dimensional data

All Dimensional Data are in inches.

### **BUTT WELD ENDS**

| Size | "A"   | "B"      | "D"   | "K"      |
|------|-------|----------|-------|----------|
| 1/2" | 41/4" | 14 1/16" | 23/8" | 10 ¾6"   |
| 1"   | 5"    | 17"      | 3"    | 11½"     |
| 1½"  | 6½"   | 18½"     | 4"    | 12 1/16" |



### Goddard 232 Series Stainless Steel Globe Valve for Cryogenic Service



### **Features:**

- **Top Entry:** Rugged stainless steel \* soft seated cryogenic globe valve. This valve can be permanently installed in the line and serviced from the top
- **Soft Seated:** PCTFE Seat provides a virtually bubble tight seal. Stem/Globe assembly is replaceable
- **Construction:** One piece investment cast bonnet eliminates welded joint in topworks.
- Sizes: ½" through 1½" (15mm through 40mm)
- Ends: Socket weld and Butt weld
- Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-198°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   300 PSIG (20 Bar)
   400 PSIG (27 Bar)

\*Stainless steel ASTM A351-CF3M (316L)

PED Approved, Approved for US and Canada Designed to ASME B16.34

A rugged construction and easy access are design features which provide minimum installation and maintenance cost while maintaining superior performance and operator safety.





### Goddard 232 Series Stainless Steel Globe Valve for Cryogenic Service

### Stainless Body Socket Weld Ends 400 PSIG

| Part Number  | Valve size<br>Inches | Valve Size mm | Ends        | Weight Lbs. | Weight Kgs. | Estimated Cv |
|--------------|----------------------|---------------|-------------|-------------|-------------|--------------|
| S-000232-4S4 | 1/2"                 | 15 mm         | Socket Weld | 6 lbs.      | 2.72 Kgs.   | 3.90         |
| S-000232-8S4 | 1"                   | 25 mm         | Socket Weld | 10 lbs.     | 4.54 Kgs.   | 10.50        |

# High Purity Cryogenic Bonnet Chrome Plated Naval Brass Yoke Bushing Stainless Body Butt Weld Ends 300 PSIG

| Part Number   | Valve size<br>Inches | Valve Size mm | Ends      | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|----------------------|---------------|-----------|-------------|-------------|--------------|
| S-232HCB-4WA  | 1/2"                 | 15 mm         | Butt Weld | 6 Lbs.      | 2.72 Kgs.   | 3.90         |
| S-232HCB-8WA  | 1"                   | 25 mm         | Butt Weld | 10 Lbs.     | 4.54 Kgs.   | 10.50        |
| S-232HCB-12WA | 11/2"                | 40 mm         | Butt Weld | 15 Lbs.     | 6.80 Kgs.   | 25.00        |

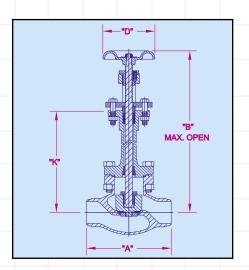
## High Purity Cryogenic Bonnet Chrome Plated Naval Brass Yoke Bushing Socket Weld Ends 400 PSIG

| Part Number   | Valve size<br>Inches | Valve Size mm | Ends        | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|----------------------|---------------|-------------|-------------|-------------|--------------|
| S-232HCB-4S4  | 1/2"                 | 15 mm         | Socket Weld | 6 lbs.      | 2.72 Kgs.   | 3.90         |
| S-232HCB-8S4  | 1"                   | 25 mm         | Socket Weld | 10 Lbs.     | 4.54 Kgs.   | 10.50        |
| S-232HCB-12S4 | 1½"                  | 40 mm         | Socket Weld | 15 Lbs.     | 6.80 Kgs.   | 25.00        |





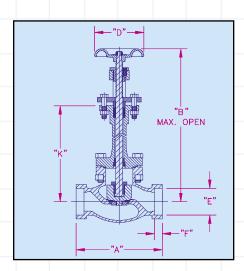
### Goddard 232 Series Stainless Steel Globe Valve for Cryogenic Service



Pressure rating 300 PSIG non-shock cold Temperature rating +150° F to -325° F Dimensional Data All dimensions are in inches

### **B**UTT WELD ENDS

| Size | "A"   | "B"              | "D"   | "K"                               |
|------|-------|------------------|-------|-----------------------------------|
| 1/2" | 41/4" | <b>14</b> % 16 " | 23/8" | 10 ¾6"                            |
| 1"   | 5"    | 17"              | 3"    | 11½"                              |
| 1½"  | 6"    | 181/8"           | 4"    | 12 <sup>5</sup> ⁄ <sub>16</sub> " |



Pressure rating 400 PSIG non-shock cold Temperature rating +150° F to -325° F Dimensional Data All dimensions are in inches

### SOCKET WELD ENDS

| Size | "A"   | "B"     | "D"   | "E"   | "F"   | "K"                          |
|------|-------|---------|-------|-------|-------|------------------------------|
| 1/2" | 41/4" | 141/16" | 23/8" | 0.860 | 0.375 | 10¾"                         |
| 1"   | 5¾"   | 17"     | 3"    | 1.335 | 0.500 | 11½"                         |
| 1½"  | 6½"   | 18¾"    | 4"    | 1.920 | 0.500 | <b>12</b> 5⁄ <sub>16</sub> " |



### Goddard 302, 306, 310 & 310X Series Bronze Gate Valves for Cryogenic Service



### Features:

- **Top Entry:** This union bonnet valve can be permanently installed in the line and serviced from the top
- **Soft Seated:** PCTFE Seat provides a virtually bubble tight seal and is replaceable in solid wedge types. \*310 & 310X Series only
- Construction:

Bronze cast body and bonnet
Rugged construction for long life
Straight through design for high CV
Designed with unique KOLD-SEAL™
Standard split wedge design provides better sealing and cycle life

- Sizes: ½" 3" (15mm 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), or with stainless steel pipe nipples brazed in
- Service: Liquified and vaporized atmospheric gases, LNG
- **Temperature Rating:** -325°F 150°F (-196°C + 65°C)
- Pressure Rating: (Cold, Non-shock)
  310, 310x Series 300 PSIG
  302 Series 400 PSIG
  306 Series 600 PSIG

Designed to MSS SP-80 and ASME B31.3 Sizes 1.5" - 3.0" PED approved per EN 10204, 3.1

Gate design for high flow applications. Straight-through flow for highest CV rating in the industry.

302, 306 Non-Extended stem for selective cold gas applications

310, 310X Extended stem ideal for cryogenic supply applications





### Goddard 302, 306, 310 & 310X Series Bronze Gate Valves for Cryogenic Service

#### 302 Series

Bronze Gate Valves
Bronze Body Non-Extended Bonnet, Split Wedge
For selected cold gas operations
400 PSIG COLD WORKING PRESSURE

| Part Number   | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000302-4T4  | 1/2"            | 15          | Threaded | 1.50        | 0.70        | 19.80        |
| B-000302-20T4 | 2½"             | 65          | Threaded | 17.50       | 8.00        | 372.00       |
| B-000302-24T4 | 3"              | 80          | Threaded | 26.00       | 11.80       | 588.00       |

| Part Number   | SBT Size Inches* | SBT Size mm* | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|------------------|--------------|--------------|-------------|-------------|--------------|
| B-000302-4\$4 | 1/2"             | 15           | Silver Braze | 1.25        | 0.60        | 19.80        |
| B-000302-6S4  | 3/4"             | 20           | Silver Braze | 2.25        | 1.00        | 36.00        |
| B-000302-8S4  | 1"               | 25           | Silver Braze | 3.00        | 1.40        | 60.80        |
| B-000302-12S4 | 1½"              | 40           | Silver Braze | 6.00        | 2.70        | 152.00       |
| B-000302-16S4 | 2"               | 50           | Silver Braze | 9.50        | 4.30        | 245.00       |
| B-000302-20S4 | 2½"              | 65           | Silver Braze | 14.50       | 6.60        | 372.00       |
| B-000302-24S4 | 3"               | 80           | Silver Braze | 22.00       | 10.00       | 588.00       |

<sup>\*</sup>Nominal Size

### 306 Series

600 PSIG Bronze Body, Non-Extended Bonnet, Split Wedge

| Part Number   | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000306-6T6  | 3/4"            | 20          | Threaded | 2.25        | 1.00        | 36.00        |
| B-000306-8T6  | 1"              | 25          | Threaded | 3.00        | 1.40        | 60.80        |
| B-000306-12T6 | 1½"             | 40          | Threaded | 6.00        | 2.70        | 152.00       |
| B-000306-16T6 | 2"              | 50          | Threaded | 9.50        | 4.30        | 245.00       |

### 310 Series

300 PSIG Bronze Body, Extended Bonnet, Solid Wedge, Soft Seat

|    | Part Number  | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|----|--------------|-----------------|-------------|----------|-------------|-------------|--------------|
|    | B-000310-20T | 2½"             | 65          | Threaded | 14.50       | 6.60        | 372.00       |
| -[ | B-000310-24T | 3"              | 80          | Threaded | 22.00       | 10.00       | 588.00       |

| Part Number  | SBT Size Inches * | SBT Size mm * | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|--------------|-------------------|---------------|--------------|-------------|-------------|--------------|
| B-000310-24S | 3"                | 80            | Silver Braze | 22.00       | 10.00       | 588.00       |

\*Nominal Size

**310X Series** Short Top Works for Trailer Service

300 PSIG Bronze Body, Extended Bonnet, Solid Wedge, Soft Seat

| Part Number   | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000310X-20T | 2½"             | 65          | Threaded | 14.50       | 6.60        | 372.00       |
| B-000310X-24T | 3"              | 80          | Threaded | 22.00       | 10.00       | 588.00       |

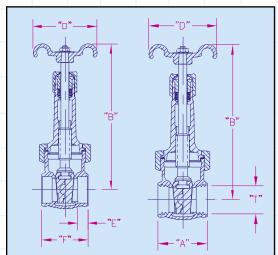
| Part Number   | SBT Size Inches * | SBT Size mm * | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-------------------|---------------|--------------|-------------|-------------|--------------|
| B-000310X-24S | 3"                | 80            | Silver Braze | 22.00       | 10.00       | 588.00       |

\*Nominal Size





### Goddard 302, 306, 310 & 310X Series Bronze Gate Valves for Cryogenic Service

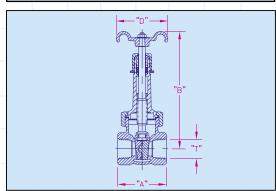


### 302 Series

MAWP: 400 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Non-Extended Valve for selective cold gas applications Dimensional Data

All dimensions are in inches

| Size  | "A"      | "B"                               | "D"   | "T" NPT | "E"                             | "F"   |
|-------|----------|-----------------------------------|-------|---------|---------------------------------|-------|
| 1/2"  | 2 11/32" | 5 <sup>13</sup> / <sub>16</sub> " | 21/4" | 1/2"    | 3/8"                            | 2½"   |
| 3/4"  | 21/2"    | 615/16"                           | 23/4" | 3/4"    | 13/32"                          | 3"    |
| 1"    | 2 27/32" | 87/16"                            | 3"    | 1"      | 7∕ <sub>16</sub> "              | 31/4" |
| 11/2" | 3 1/16"  | 11 ¾ <sub>16</sub> "              | 4"    | 11/2"   | 5/8"                            | 4"    |
| 2"    | 313/16"  | 13 <sup>3</sup> ⁄16 "             | 43/4" | 2"      | <sup>2</sup> / <sub>32</sub> "  | 4½"   |
| 21/2" | 4 11/16" | 15 <sup>13</sup> /16"             | 51⁄4" | 21/2"   | <sup>25</sup> / <sub>32</sub> " | 51/4" |
| 3"    | 51/8"    | 18¼"                              | 6"    | 3"      | 53/64 "                         | 6"    |



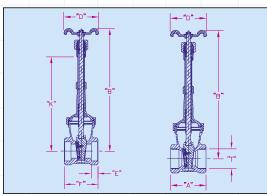
#### 306 Series

MAWP: 600 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Non-Extended Valve for selective cold gas applications

**Dimensional Data** 

All dimensions are in inches

| Size  | "A"                               | "B"                               | "D"   | "T" NPT |
|-------|-----------------------------------|-----------------------------------|-------|---------|
| 3/4"  | 21/2"                             | 6 <sup>15</sup> / <sub>16</sub> " | 23/4" | 3/4"    |
| 1"    | 227/32"                           | 8 7/16"                           | 3"    | 1"      |
| 11/2" | 3 7/16"                           | 11 ¾ <sub>16</sub> "              | 4"    | 1½"     |
| 2"    | 3 <sup>13</sup> ⁄ <sub>16</sub> " | 13 <sup>13</sup> ⁄16"             | 43/4" | 2"      |



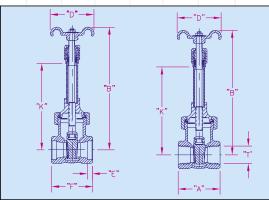
### 310 Series

MAWP: 300 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Extended Valve for selective cold gas applications

**Dimensional Data** 

All dimensions are in inches

| Size  | "A" | "B"  | "D"   | "T" NPT | "E"                             | "F" | "K"                                |
|-------|-----|------|-------|---------|---------------------------------|-----|------------------------------------|
| 21/2" | 6"  | 25%" | 23/4" | 2½"     | <sup>25</sup> / <sub>32</sub> " | 6"  | 16 <sup>13</sup> / <sub>16</sub> " |
| 3"    | 6"  | 25%" | 3"    | 3"      | 53/64"                          | 6"  | 16 <sup>13</sup> / <sub>16</sub> " |



#### 310X Series

MAWP: 300 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Extended Valve for selective cold gas applications, Ideal for Trailer Service Dimensional Data

All dimensions are in inches

| Size  | "A" | "B"  | "D" | "T" NPT | "E"                             | "F" | "K"  |
|-------|-----|------|-----|---------|---------------------------------|-----|------|
| 21/2" | 6"  | 20%" | 6"  | 2½"     | <sup>25</sup> / <sub>32</sub> " | 6"  | 11½" |
| 3"    | 6"  | 20%" | 6"  | 3"      | <sup>53</sup> / <sub>64</sub> " | 6"  | 11½" |





### Goddard 322 and 326 Series Extended Bonnet Bronze Gate Valve for Cryogenic Service



### Features:

- **Top Entry**: This union bonnet valve can be permanently installed in the line and serviced from the top
- Construction:

Bronze cast body and Internals
Rugged construction for long life
Straight through construction for high CV
Designed with unique KOLD-SEAL™
Standard split wedge design provides better sealing and cycle life

- Sizes: ½" 3" (15mm 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), Silver Brazed Pipe (SBP) or with stainless steel pipe nipples brazed in
- Service: Liquified and vaporized atmospheric gases, LNG
- **Temperature Rating:** -325°F 150°F (-196°C + 65°C)
- Pressure Rating: (Cold, Non-shock)
   322 Series 400 PSIG
   326 Series 600 PSIG

Designed to MSS SP-80 and ASME B31.3 Series 1.5" to 3" PED Approved per EN 10204, 3.1

Ideal for cryogenic supply and storage handling applications.

Straight-through flow for highest CV rating in the industry.

Also available with GRAFOIL® packing





### Goddard 322 and 326 Series Extended Bonnet Bronze Gate Valve for Cryogenic Service

### 322 Series

Bronze Gate Valves 400 PSIG COLD WORKING PRESSURE

| Part Number   | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000322-20T4 | 2½"             | 65 mm       | Threaded | 19.00       | 8.64        | 372.00       |
| B-000322-24T4 | 3"              | 80 mm       | Threaded | 28.00       | 121.73      | 588.00       |

| Part Number   | SBT Size Inches* | SBT Size mm | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|------------------|-------------|--------------|-------------|-------------|--------------|
| B-000322-4S4  | 1/2"             | 15 mm       | Silver Braze | 1.75        | 0.80        | 19.80        |
| B-000322-6S4  | 3/4"             | 20 mm       | Silver Braze | 2.25        | 1.02        | 36.00        |
| B-000322-8S4  | 1"               | 25 mm       | Silver Braze | 3.50        | 1.59        | 60.80        |
| B-000322-12S4 | 1½"              | 40 mm       | Silver Braze | 7.50        | 3.41        | 152.00       |
| B-000322-16S4 | 2"               | 50 mm       | Silver Braze | 11.25       | 5.11        | 245.00       |
| B-000322-20S4 | 2½"              | 65 mm       | Silver Braze | 17.00       | 7.73        | 372.00       |
| B-000322-24S4 | 3"               | 80 mm       | Silver Braze | 24.00       | 10.91       | 588.00       |

<sup>\*</sup>Nominal Size

### 326 Series

Bronze Gate Valves

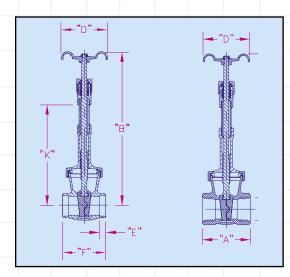
600 PSIG COLD WORKING PRESSURE

| Part Number   | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000326-4T6  | 1/2"            | 15 mm       | Threaded | 1.75        | 0.80        | 19.80        |
| B-000326-6T6  | 3/4"            | 20 mm       | Threaded | 2.25        | 1.02        | 36.00        |
| B-000326-8T6  | 1"              | 25 mm       | Threaded | 4.00        | 1.82        | 60.80        |
| B-000326-12T6 | 1½"             | 40 mm       | Threaded | 8.25        | 3.75        | 152.00       |
| B-000326-16T6 | 2"              | 50 mm       | Threaded | 12.50       | 5.68        | 245.00       |





### Goddard 322 and 326 Series Extended Bonnet Bronze Gate Valve for Cryogenic Service

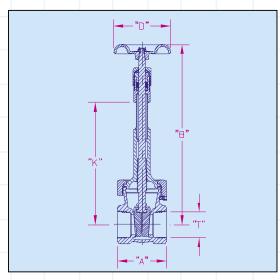


### 322 Series

MAWP: 400 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Dimensional Data

All dimensions are in inches

| Size  | "A"     | "B"      | "D"   | "T" NPT | "E"                             | "F"   | "K"                  |
|-------|---------|----------|-------|---------|---------------------------------|-------|----------------------|
| 1/2"  | 211/32" | 9%"      | 21/4" | 1/2"    | 3/8"                            | 2½"   | 5½"                  |
| 3/4"  | 2½"     | 10 1/16" | 2¾"   | 3/,"    | <sup>13</sup> / <sub>32</sub> " | 3"    | 61⁄8"                |
| 1"    | 227/32" | 12%"     | 3"    | 1"      | 7∕ <sub>16</sub> "              | 31⁄4" | 7 11/16"             |
| 11/2" | 3 1/16" | 17"      | 4"    | 1½"     | 5/8"                            | 4"    | 101/8"               |
| 2"    | 313/16" | 195⁄8"   | 4¾"   | 2"      | 21/32"                          | 4½"   | 12%"                 |
| 21/2" | 411/16" | 22½"     | 51⁄4" | 2½"     | <sup>25</sup> / <sub>32</sub> " | 51⁄4" | 14½"                 |
| 3"    | 51/8"   | 241/8"   | 6"    | 3"      | <sup>53</sup> / <sub>64</sub> " | 6"    | 16 <sup>5</sup> ∕₁6" |



### 326 Series

MAWP: 600 PSIG Non-Shock Cold Temperature Rating +150° F to -325°F Dimensional Data

All dimensions are in inches

| Size | "A"      | "B"    | "D"   | "T" NPT | "K"      |
|------|----------|--------|-------|---------|----------|
| 1/2" | 2 11/32" | 9%"    | 21/4" | 1/2"    | 5½"      |
| 3/4" | 2½"      | 10 16" | 23/4" | 3/4"    | 61/8"    |
| 1"   | 227/32"  | 12¾"   | 3"    | 1"      | 7 11/16" |
| 1½"  | 3 1/16"  | 17"    | 4"    | 1½"     | 101/8"   |
| 3"   | 313/16"  | 19⁵⁄₃" | 4¾"   | 2"      | 123/8"   |





### Features:

- **Top Entry:** This union bonnet valve can be permanently installed in the line and serviced from the top
- Construction: Bronze cast body and bonnet Rugged construction for long life
- Designed with the unique Kold-Seal<sup>™</sup> and high CV. Standard PTFE seat design assures bubble tight seating and high cycle life
- Sizes: 1/4" through 2" (8mm through 50mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), or with stainless steel pipe nipples brazed in.
- Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   202 Series Rated for 400 PSIG
   206 Series Rated for 600 PSIG
   Sizes 1.5" to 2.0" PED approved per EN10204, 3.1

Kold-Seal™ Technology assures tight seal preventing cryogen gas loss. Non-extended stem for selective cold gas service.





#### 202X

Bronze Globe Valves
Non-Extended Stem - Conical Seat
400 PSIG Cold Working Pressure
For selective Cold Gas Applications

### Threaded End

| Part Number   | NPT Valve size Inches | Valve Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------------|---------------|----------|-------------|-------------|--------------|
| B-00202X-12T4 | 1½"                   | 40 mm         | Threaded | 6.50 Lbs.   | 3.00 Kgs.   | 29.00        |
| B-00202X-16T4 | 2"                    | 50 mm         | Threaded | 10.50 Lbs.  | 4.80 Kgs.   | 50.00        |

### Sil Braze Ends

| Part Number   | SBT Valve size Inches * | Valve Size mm * | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-------------------------|-----------------|--------------|-------------|-------------|--------------|
| B-00202X-4S4  | 1/2"                    | 15 mm           | Silver Braze | 1.50 Lbs.   | 0.7 Kgs.    | 3.90         |
| B-00202X-8S4  | 1"                      | 25 mm           | Silver Braze | 3.25 Lbs.   | 1.50 Kgs.   | 11.50        |
| B-00202X-12S4 | 1½"                     | 40 mm           | Silver Braze | 6.50 Lbs.   | 3.00 Kgs.   | 29.00        |
| B-00202X-16S4 | 2"                      | 50 mm           | Silver Braze | 10.50 Lbs.  | 4.80 Kgs.   | 50.00        |

<sup>\*</sup> Nominal Size

#### 206GF

**Bronze Globe Valves** 

Non-Extended Stem - PFA seat with high temperature, low permeability GRAFOIL® packing and gasket.

600 PSIG Cold Working Pressure

For Selective Cold Gas Applications

High Temperature Service Rating +350°F

### **Threaded Ends**

| Part Number    | Valve size<br>Inches | Valve Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|----------------|----------------------|---------------|----------|-------------|-------------|--------------|
| VB-0206GF-2T6  | 1/4"                 | 8 mm          | Threaded | 1.25 Lbs.   | 0.6 Kgs.    | 1.30         |
| VB-0206GF-4T6  | 1/2"                 | 15 mm         | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 3.90         |
| VB-0206GF-6T6  | 3/4"                 | 20 mm         | Threaded | 2.50 Lbs.   | 1.10 Kgs.   | 7.10         |
| VB-0206GF-8T6  | 1"                   | 25 mm         | Threaded | 3.50 Lbs.   | 1.60 Kgs.   | 11.50        |
| VB-0206GF-12T6 | 1½"                  | 40 mm         | Threaded | 7.00 Lbs.   | 3.20 Kgs.   | 29.00        |
| VB-0206GF-16T6 | 2"                   | 50 mm         | Threaded | 11.75 Lbs.  | 5.30 Kgs.   | 50.00        |





### 206LL

Bronze Globe Valves
Non-Extended Stem
Live Loaded Packing
600 PSIG Cold Working Pressure
For Selective Cold Gas Applications

### **Threaded Ends**

| Part Number  | NPT Valve size Inches | Valve Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|--------------|-----------------------|---------------|----------|-------------|-------------|--------------|
| B-0206LL-2T6 | 1/4"                  | 8 mm          | 1⁄4" NPT | 1.25 Lbs.   | 0.6 Kgs.    | 1.30         |
| B-0206LL-3T6 | 3/8"                  | 10 mm         | %" NPT   | 1.25 Lbs.   | 0.6 Kgs.    | 2.40         |
| B-0206LL-4T6 | 1/2"                  | 15 mm         | ½" NPT   | 1.75 Lbs.   | 0.8 Kgs.    | 3.90         |
| B-0206LL-6T6 | 3/4"                  | 20 mm         | 3⁄4" NPT | 2.5 Lbs.    | 1.1 Kgs.    | 7.10         |
| B-0206LL-8T6 | 1"                    | 25 mm         | 1" NPT   | 3.5 Lbs.    | 1.6 Kgs.    | 11.50        |

### Sil Brazed Ends

| 4 | Part Number  | SBT Valve size Inches * | Valve Size mm | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---|--------------|-------------------------|---------------|--------------|-------------|-------------|--------------|
|   | B-0206LL-4S6 | 1/2"                    | 10 mm         | Silver Braze | 1.25 Lbs.   | 0.6 Kgs.    | 3.90         |
| f | B-0206LL-6S6 | 3/4"                    | 15 mm         | Silver Braze | 1.75 Lbs.   | 0.8 Kgs.    | 7.10         |
|   | B-0206LL-8S6 | 1"                      | 20 mm         | Silver Braze | 2.5 Lbs.    | 1.1 Kgs.    | 11.50        |

<sup>\*</sup> Nominal Size

### **206ULL**

Bronze Globe Valves
Non-Extended Stem
Live Loaded Packing - Union Bonnet
600 PSIG Cold Working Pressure
For Selective Cold Gas Applications

### **Threaded Ends**

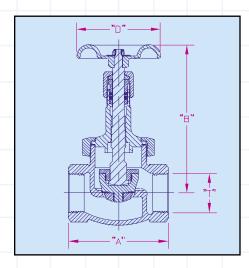
| Part Number   | Valve size<br>Inches | Valve Size mm | Ends    | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|----------------------|---------------|---------|-------------|-------------|--------------|
| B-206ULL-12T6 | 1½"                  | 40 mm         | 1½" NPT | 7 Lbs.      | 3.2 Kgs.    | 29.00        |
| B-206ULL-16T6 | 2"                   | 50 mm         | 2" NPT  | 11.75 Lbs.  | 5.3 Kgs.    | 50.00        |

### Sil Brazed Ends

| Part Number   | Valve size<br>Inches | Valve Size mm | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|----------------------|---------------|--------------|-------------|-------------|--------------|
| B-206ULL-12S6 | 1½"                  | 40 mm         | Silver Braze | 7 Lbs.      | 3.2 Kgs.    | 29.00        |
| B-206ULL-16S6 | 2"                   | 50 mm         | Silver Braze | 11.75 Lbs.  | 5.3 Kgs.    | 50.00        |







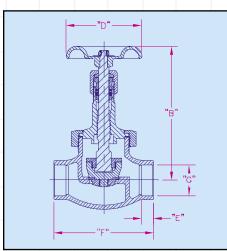
### 202 Series 202X

Pressure Rating 400 PSIG
Temperature Rating +150°F to -325°F
Non-Extended Valve for Cold Gas Applications
Conical Seat

Dimensional data
All Dimensional Data are in inches.

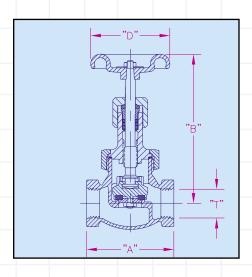
### THREADED ENDS

| Size | "A"   | "B"   | "D"   | "T" NPT |
|------|-------|-------|-------|---------|
| 1½"  | 43/4" | 85/8" | 4"    | 1½"     |
| 2"   | 53/4" | 9½"   | 43/4" | 2"      |



#### SILVER BRAZED ENDS

| Size | "B"   | "D"   | "E" | "F"   | "G"         |
|------|-------|-------|-----|-------|-------------|
| 1/2" | 45/8" | 2"    | .38 | 31/4" | .628/.630   |
| 1"   | 45/8" | 2"    | .44 | 41/4" | 1.129/1.131 |
| 1½"  | 5"    | 23/8" | .62 | 51/4" | 1.629/1.632 |
| 2"   | 53/4" | 23/4" | .66 | 6½"   | 2.129/2.132 |



### 206GF

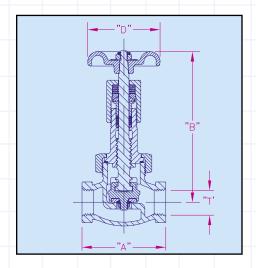
Pressure Rating 600 PSIG
Temperature Rating +350°F to -325°F
Non-Extended Stem - GRAFOIL® Packing, Gasket and PFA Seat
Dimensional data
All Dimensional Data are in inches.

### THREADED ENDS

| Size | "A"                | "B"   | "D"   | "T" NPT |
|------|--------------------|-------|-------|---------|
| 1/4" | 2 <sup>5</sup> /8" | 45/8" | 2"    | 1/4"    |
| 1/2" | 25/8"              | 5"    | 23/8" | 1/2"    |
| 3/4" | 3 3/16"            | 53/4" | 23/4" | 3/4"    |
| 1"   | 33/4"              | 6¾"   | 3"    | 1"      |
| 1½   | 43/4"              | 85/8" | 4"    | 1½"     |
| 2"   | 53/4"              | 9½"   | 43/4" | 2"      |







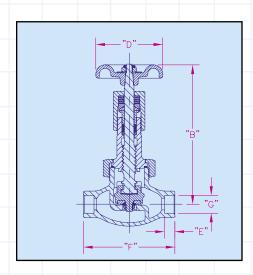
#### 206LL

Pressure Rating 600 PSIG Temperature Rating +150° F to -325° F Live Load Packing

Dimensional Data All Dimensions are in Inches

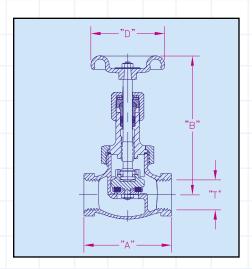
### THREADED ENDS

| Size | "A"    | "B"   | "D"   | "T" NPT |
|------|--------|-------|-------|---------|
| 1/4" | 25/8"  | 5"    | 23/8" | 1/4"    |
| 3/8" | 25/8"  | 5"    | 23/8" | 3/8"    |
| 1/2" | 25/8"  | 5"    | 23/8" | 1/2"    |
| 3/4" | 3 ¾16" | 53/4" | 23/4" | 3/4"    |
| 1"   | 33/4"  | 53/4" | 3"    | 1"      |



### SIL BRAZED ENDS

| Size | "B" | "D"   | "G"       | "E" | "F"   |
|------|-----|-------|-----------|-----|-------|
| 1/4" | 5"  | 23/8" | .378/.380 | .26 | 23/8" |
| 1/2" | 5"  | 23/8" | .628/.630 | .38 | 31/4" |
| 3/4" | 5¾" | 23/4" | .878/.880 | .41 | 41/4" |



### 206ULL

Pressure Rating 600 PSIG
Temperature Rating +150° F to -325° F
Live Load Packing - Union Bonnet

Dimensional Data All Dimensions are in Inches

#### THREADED ENDS

| Size | "A"   | "B"    | "D"   | "T" NPT |
|------|-------|--------|-------|---------|
| 1½"  | 43/4" | 85/8"  | 4"    | 1½"     |
| 2"   | 5¾"   | 11³⁄₄" | 43/4" | 2"      |







### **Features:**

- **Top Entry:** This union bonnet valve can be permanently installed in the line and serviced from the top. Stainless Steel tube prevents stem distortion. Also available in bolted bonnet configuration.
- Construction: Bronze cast body and bonnet Rugged construction for long life
- Designed with the unique Kold-Seal<sup>™</sup> and high CV. standard PTFE seat design assures bubble tight seating and high cycle life
- Sizes: 1/4" through 3" (8mm through 80mm)
- Ends: Threaded (FNPT), Sil Braze Tube (SBT), Silver Braze Pipe, back brazed threaded pipe nipples
- Service: Liquified and vaporized atmospheric gases, LNG
- Temperature Rating: -325°F to 150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   400 and 600 PSIG
   Sizes 1½" to 3" PED approved per EN10204, 3.1

Kold-Seal™ Technology assures tight seal preventing cryogen gas loss.

Special bonnet lengths available upon request.

Extended stem suitable for cold box, transport vehicles, pipelines, and customer service applications.

Live loaded option improves life of asset and minimizes service costs.

Replaceable top works means low maintenance costs.





### 222X

Bronze Globe Valves
Extended Stem - Conical Seat
400 PSIG Cold Working Pressure

### **Threaded End**

| Part Number   | NPT size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-00222X-2T4  | 1/4"            | 8 mm        | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 1.30         |
| B-00222X-4T4  | 1/2"            | 15 mm       | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 3.25         |
| B-00222X-6T4  | 3/4"            | 20 mm       | Threaded | 3.00 Lbs.   | 1.40 Kgs.   | 6.25         |
| B-00222X-8T4  | 1"              | 25 mm       | Threaded | 4.00 Lbs.   | 1.80 Kgs.   | 10.00        |
| B-00222X-12T4 | 1½"             | 40 mm       | Threaded | 7.75 Lbs.   | 3.50 Kgs.   | 26.00        |
| B-00222X-16T4 | 2"              | 50 mm       | Threaded | 12.50 Lbs.  | 5.70 Kgs.   | 45.00        |
| B-00222X-20T4 | 2½"             | 63.5 mm     | Threaded | 61.00 Lbs.  | 27.70 Kgs.  | 50.00        |
| B-00222X-24T4 | 3"              | 80 mm       | Threaded | 61.00 Lbs.  | 27.70 Kgs.  | 100.00       |

### Sil Brazed End

| Part Number   | SBT size Inches | SBT Size mm | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------|-------------|--------------|-------------|-------------|--------------|
| B-00222X-4S4  | 1/2"            | 15 mm       | Silver Braze | 2.00 Lbs.   | 0.90 Kgs.   | 3.25         |
| B-00222X-6S4  | 3/4"            | 20 mm       | Silver Braze | 2.75 Lbs.   | 1.30 Kgs.   | 6.25         |
| B-00222X-8S4  | 1"              | 25 mm       | Silver Braze | 3.75 Lbs.   | 1.70 Kgs.   | 10.00        |
| B-00222X-12S4 | 1½"             | 40 mm       | Silver Braze | 7.25 Lbs.   | 3.30 Kgs.   | 26.00        |
| B-00222X-16S4 | 2"              | 50 mm       | Silver Braze | 11.50 Lbs.  | 5.20 Kgs.   | 45.00        |
| B-00222X-24S4 | 3"              | 80 mm       | Silver Braze | 58.00 Lbs.  | 26.40 Kgs.  | 100.00       |

### 226LL

Bronze Globe Valves
Live Load Packing
Extended Stem
600 PSIG Cold Working Pressure

### **Threaded End**

| - | Part Number  | NPT size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---|--------------|-----------------|-------------|----------|-------------|-------------|--------------|
|   | B-0226LL-2T6 | 1/4"            | 8 mm        | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 1.30         |
|   | B-0226LL-3T6 | 3/8"            | 10 mm       | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 2.40         |
|   | B-0226LL-4T6 | 1/2"            | 15 mm       | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 3.25         |
|   | B-0226LL-6T6 | 3/4"            | 20 mm       | Threaded | 3.00 Lbs.   | 1.40 Kgs.   | 6.25         |
|   | B-0226LL-8T6 | 1"              | 25 mm       | Threaded | 4.00 Lbs.   | 1.80 Kgs.   | 10.00        |

#### Sil Brazed Ends

| Ц | Part Number  | SBT size Inches | SBT Size mm | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---|--------------|-----------------|-------------|--------------|-------------|-------------|--------------|
|   | B-0226LL-4S6 | 1/2"            | 15 mm       | Silver Braze | 2.00 Lbs.   | 0.90 Kgs.   | 3.25         |
|   | B-0226LL-6S6 | 3/4"            | 20 mm       | Silver Braze | 2.75 Lbs.   | 1.30 Kgs.   | 6.25         |
|   | B-0226LL-8S6 | 1"              | 25 mm       | Silver Braze | 3.75 Lbs.   | 1.70 Kgs.   | 10.00        |





#### 226ULL

Bronze Globe Valves Live Loaded Packing - Union Bonnet Extended Stem 600 PSIG Cold Working Pressure

### **Threaded End**

| Part Number   | NPT size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-226ULL-12T6 | 1½"             | 40 mm       | Threaded | 7.75 Lbs.   | 3.50 Kgs.   | 26.00        |
| B-226ULL-16T6 | 2"              | 50 mm       | Threaded | 12.50 Lbs.  | 5.70 Kgs.   | 45.00        |

### **Sil Brazed Ends**

| Part Number   | SBT size Inches* | SBT Size mm* | Ends         | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|------------------|--------------|--------------|-------------|-------------|--------------|
| B-226ULL-12S6 | 1½"              | 40 mm        | Silver Braze | 7.25 Lbs.   | 3.30 Kgs.   | 26.00        |
| B-226ULL-16S6 | 2"               | 50 mm        | Silver Braze | 11.50 Lbs.  | 5.20 Kgs.   | 45.00        |

<sup>\*</sup>Nominal Size

### **226XGF**

**Bronze Globe Valves** 

Extended Stem - Conical Seat GRAFIOIL Packing, Gasket and PFA Seat 600 PSIG Cold Working Pressure

### Threaded End

| Part Number   | NPT size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| VB-226XGF-4T6 | 1/2"            | 15 mm       | Threaded | 1.50 Lbs.   | 0.70 Kgs.   | 3.25         |
| VB-226XGF-6T6 | 3/4"            | 20 mm       | Threaded | 3.00 Lbs.   | 1.40 Kgs.   | 6.25         |
| VB-226XGF-8T6 | 1"              | 25 mm       | Threaded | 4.00 Lbs.   | 1.80 Kgs.   | 10.00        |

### **226BLL**

Bronze Globe Valves

Live Loaded Packing - Bolted Bonnet

Extended Stem

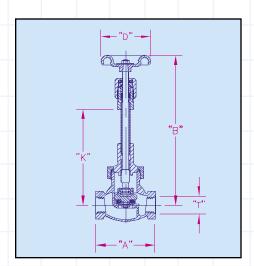
600 PSIG Cold Working Pressure

### **Threaded End**

| Part Number   | NPT size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated Cv |
|---------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-226BLL-12T6 | 1½"             | 40 mm       | Threaded | 7.75 Lbs.   | 3.50 Kgs.   | 26.00        |
| B-226BLL-16T6 | 2"              | 50 mm       | Threaded | 12.50 Lbs.  | 5.70 Kgs.   | 45.00        |







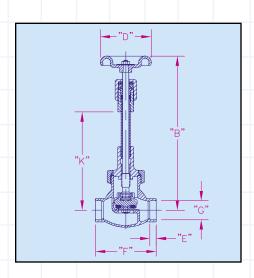
#### 2261111

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

Dimensional data
All Dimensional Data are in inches.

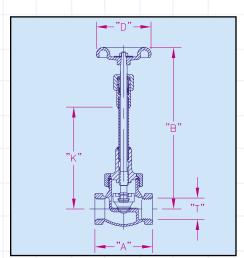
### THREADED ENDS

| Size | "A"   | "B"    | "D"   | "T" NPT | "K"     |
|------|-------|--------|-------|---------|---------|
| 1½"  | 43/4" | 14⁵⁄8" | 4"    | 1½"     | 911/16" |
| 2"   | 53/4" | 151/8" | 43/4" | 2"      | 911/16" |



### SIL BRAZED END

| Size  | "B"    | "D"   | "E"    | "F"   | "G"   | "K"     |
|-------|--------|-------|--------|-------|-------|---------|
| 11/2" | 145/8" | 4"    | 5/8"   | 51/4" | 1.63" | 911/16" |
| 2"    | 151/8" | 43/4" | 21/32" | 6½"   | 2.13" | 911/16" |



### 226XGF

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

Dimensional data

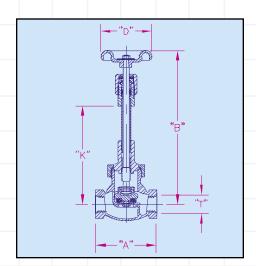
All Dimensional Data are in inches.

### THREADED ENDS

|   | Size | "A"   | "B"   | "D"   | "T" NPT | "K"                               |
|---|------|-------|-------|-------|---------|-----------------------------------|
|   | 1/2" | 25/8" | 81/4" | 23/8" | 1/2"    | 47/8"                             |
|   | 3/4" | 3 ¾6" | 85/8" | 23/4" | 3/4"    | 4 <sup>13</sup> / <sub>16</sub> " |
| - | 1"   | 3¾"   | 10½"  | 3"    | 1"      | 6½"                               |







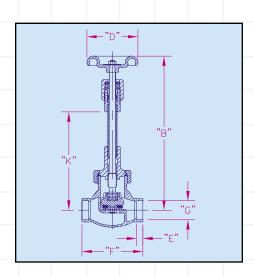
#### 2261111

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

Dimensional data
All Dimensional Data are in inches.

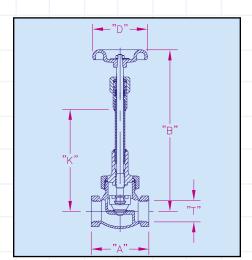
### THREADED ENDS

| Size | "A"   | "B"    | "D"   | "T" NPT | "K"     |
|------|-------|--------|-------|---------|---------|
| 1½"  | 43/4" | 14%"   | 4"    | 1½"     | 911/16" |
| 2"   | 53/4" | 151/8" | 43/4" | 2"      | 911/16" |



### SIL BRAZED END

| Size | "B"    | "D"   | "E"    | "F"   | "G"   | "K"     |
|------|--------|-------|--------|-------|-------|---------|
| 1½"  | 145/8" | 4"    | 5/8"   | 51⁄4" | 1.63" | 911/16" |
| 2"   | 151⁄8" | 43/4" | 21/32" | 6½"   | 2.13" | 911/16" |



### 226XGF

Pressure Rating 600 PSIG Temperature Rating +150°F to -325°F

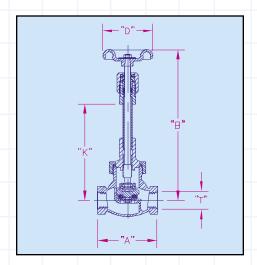
Dimensional data
All Dimensional Data are in inches.

### THREADED ENDS

| Size | "A"   | "B"   | "D"   | "T" NPT | "K"                               |
|------|-------|-------|-------|---------|-----------------------------------|
| 1/2" | 25/8" | 81/4" | 23/8" | 1/2"    | 47/8"                             |
| 3/4" | 3 ¾6" | 85/8" | 23/4" | 3/,"    | 4 <sup>13</sup> / <sub>16</sub> " |
| 1"   | 33/4" | 10½"  | 3"    | 1"      | 6½"                               |







#### 226LL

Pressure Rating 600 PSIG Temperature Rating +150° F to -325° F

Dimensional Data All Dimensions are in Inches

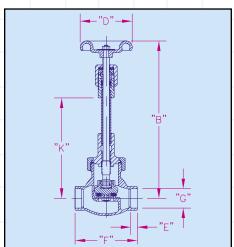
### THREADED ENDS

| Size | "A"      | "B"   | "D"   | "T" NPT | "K"                               |
|------|----------|-------|-------|---------|-----------------------------------|
| 1/4" | 2 1/16"  | 7%16" | 2"    | 1/4"    | 4 19/32"                          |
| 3/8" | 2 1/16 " | 7% "  | 2"    | 3/8"    | 4 <sup>19</sup> / <sub>16</sub> " |
| 1/2" | 25/8"    | 81/4" | 23/8  | 1/2"    | 47/8"                             |
| 3/4" | 3 1/16 " | 85/8" | 23/4" | 3/4"    | 4 <sup>13</sup> / <sub>16</sub> " |
| 1"   | 3¾"      | 10½"  | 3"    | 1"      | 6½"                               |

<sup>\*</sup>Bolted Bonnet

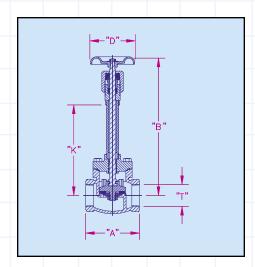
### SIL BRAZED ENDS

| Size | "B"   | "D"   | "E"    | "F"   | "G"  | "K"                               |
|------|-------|-------|--------|-------|------|-----------------------------------|
| 1/2" | 81/4" | 23/8" | 3/8"   | 31/4" | .63  | 47/8"                             |
| 3/4" | 85/8" | 23/4" | 13/32" | 3¾"   | .88  | 4 <sup>13</sup> / <sub>16</sub> " |
| 1"   | 10½"  | 3"    | 7/16 " | 41/4" | 1.13 | 6½"                               |



### THREADED ENDS - BOLTED BONNET

| Size | "A"   | "B"                                       | "D"   | "T" NPT | "K"      |
|------|-------|---|-------|---------|----------|
| 1½"  | 43/4" | 145/8"                                    | 4"    | 1½"     | 9 11/16" |
| 2"   | 53/4" | <b>14</b> <sup>15</sup> ⁄ <sub>16</sub> " | 43/4" | 2"      | 911/16"  |





### Goddard 886 Series Stainless Steel Swing Check Valve for Cryogenic Service



### **Features:**

- Top Entry: This bolted bonnet valve can be permanently installed in the line and services from the top
- Construction: Designed to prevent back flow in cryogenic systems. Higher fluid capacity (CV) than poppet or lift check valves. 316L stainless steel investment cast body, cap and arm
- Sizes: ½" through 4" (15mm through 100mm)
- Ends: Socket weld and butt weld schedule 10 and 40
- Temperature Rating: -325°F to 150°F (-196°C to +66°C)
- Pressure Rating: (Cold, Non-shock)
  400 PSIG (26 Bar) ½" 2"
  275 PSIG (19 Bar) 150# ANSI Class 3" and 4"
  720 PSIG (50 Bar) 300# ANSI Class 3" and 4"
  PED Approved, Approved for US and Canada

Note: Do not use for reciprocating gas service.

Our investment cast stainless steel is specified by leading industrial gas companies for storage tank and yard operations.

Ideal for liquid atmospheric gases and LNG storage and handling.

High cycle life and superior sealing.

Valves for hydrogen service can be supplied. (-425°F to +350°F)



### Goddard 886 Series Stainless Steel Swing Check Valve for Cryogenic Service

Stainless Steel Swing Check Valves Soft Seat

### **GRAFOIL® Gasket - Hydrogen Service**

| ı |              | Valve Size    |       |                |      | Pressure     |              | Weight  |  |
|---|--------------|---------------|-------|----------------|------|--------------|--------------|---------|--|
|   | Part Number  | ber Inches mm |       | End Connection | Seat | Rating       | Estimated CV | Lbs.    |  |
| ſ | S-0886GF-4S  | 1/2"          | 15 mm |                | Soft | 400 (26 Bar) | 4.50         | 3 Lbs.  |  |
|   | S-0886GF-6S  | 3/4"          | 20 mm | Socket Weld    | Soft | 400 (26 Bar) | 12.00        | 6 Lbs.  |  |
| ſ | S-0886GF-8S  | 1"            | 25 mm | Socket Weid    | Soft | 400 (26 Bar) | 61.00        | 11 Lbs. |  |
| Ī | S-0886GF-12S | 1½"           | 40 mm | ]              | Soft | 400 (26 Bar) | 99.00        | 17 Lbs. |  |

|                       | Valve | Valve Size |                |      | Pressure     |              | Weight  |
|-----------------------|-------|------------|----------------|------|--------------|--------------|---------|
| Part Number Inches mm |       | mm         | End Connection | Seat | Rating       | Estimated CV | Lbs.    |
| S-000886-4S           | 1/2"  | 15 mm      |                | Soft | 400 (26 Bar) | 4.50         | 3 Lbs.  |
| S-000886-6S           | 3/4"  | 20 mm      | Socket Wold    | Soft | 400 (26 Bar) | 12.00        | 6 Lbs.  |
| S-000886-8S           | 1"    | 25 mm      | Socket Weld    | Soft | 400 (26 Bar) | 61.00        | 11 Lbs. |
| S-000886-12S          | 11/2" | 40 mm      |                | Soft | 400 (26 Bar) | 99.00        | 17 Lbs. |

|                | Valve Size |        | End        |      | Butt Weld | Pressure     | Estimated | Weight  |
|----------------|------------|--------|------------|------|-----------|--------------|-----------|---------|
| Part Number    | Inches     | mm     | Connection | Seat | Schedule  | Rating       | cv        | Lbs.    |
| S-000886-4WA   | 1/2"       | 15 mm  |            |      | 10        | 400 (26 Bar) | 4.50      | 3 Lbs.  |
| S-000886-8WA   | 1"         | 25 mm  |            | Soft | 10        | 400 (26 Bar) | 18.00     | 11 Lbs. |
| S-000886-12WA  | 1½"        | 40 mm  |            |      | 10        | 400 (26 Bar) | 61.00     | 17 Lbs. |
| S-000886-16W3A | 2"         | 50 mm  | D.#\\/ald  |      | 10        | 720 (50 Bar) | 99.00     | 17 Lbs. |
| S-000886-24WA  | 3"         | 80 mm  | Butt Weld  |      | 10        | 275 (19 Bar) | 255.00    | 47 Lbs. |
| S-000886-24WJ  | 3"         | 80 mm  |            |      | 40        | 275 (19 Bar) | 225.00    | 46 Lbs. |
| S-000886-32W3J | 4"         | 100 mm |            |      | 40        | 720 (50 Bar) | 475.00    | 95 Lbs. |
| S-000886-32WA  | 4"         | 100 mm |            |      | 10        | 275 (19 Bar) | 475.00    | 95 Lbs. |

#### 886M

Stainless Steel Swing Check Valves

Metal Seat

### **GRAFOIL® Gasket - Hydrogen Service**

|   |               | Valve Size |       |                |       | Pressure     |              | Weight  |
|---|---------------|------------|-------|----------------|-------|--------------|--------------|---------|
|   | Part Number   | Inches     | mm    | End Connection | Seat  | Rating       | Estimated CV | Lbs.    |
|   | S-00886M-4S3  | 1/2"       | 15 mm | Socket Weld    | Metal | 720 (50 Bar) | 4.50         | 3 Lbs.  |
| Ì | S-00886M-8S3  | 1"         | 25 mm |                |       | 720 (50 Bar) | 18.00        | 11 Lbs. |
|   | S-00886M-12S3 | 11/2"      | 40 mm |                |       | 720 (50 Bar) | 61.00        | 17 Lbs. |

**Butt Weld Ends** 

| Ц |                | Val    | ve Size | End        |       | Butt Weld | Pressure     | Estimated | Weight  |
|---|----------------|--------|---------|------------|-------|-----------|--------------|-----------|---------|
|   | Part Number    | Inches | mm      | Connection | Seat  | Schedule  | Rating       | CV        | Lbs.    |
|   | S-0886M-16W3A  | 2"     | 50 mm   |            | Metal | 10        | 720 (50 Bar) | 99.00     | 17 Lbs. |
|   | S-00886M-24W3J | 3"     | 80 mm   | Butt Weld  |       | 40        | 720 (50 Bar) | 225.00    | 46 Lbs. |
|   | S-00886M-24W3A | 3"     | 80 mm   | Bull Weld  |       | 10        | 720 (50 Bar) | 225.00    | 46 Lbs. |
|   | S-00886M-32WA  | 4"     | 100 mm  |            |       | 10        | 275 (19 Bar) | 475.00    | 95 Lbs. |
|   | S-00886M-32W3J | 4"     | 100 mm  | Butt Weld  |       | 40        | 720 (50 Bar) | 475.00    | 95 Lbs. |

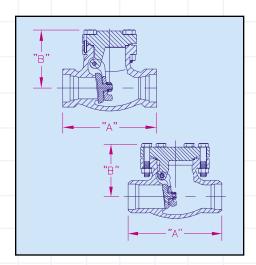
**Butt Weld Ends with GRAFOIL® Gasket for Hydrogen Service** 

|                | Valve Size |       | Valve Size End |         |          | Butt Weld    | Pressure | Estimated | Weight |
|----------------|------------|-------|----------------|---------|----------|--------------|----------|-----------|--------|
| Part Number    | Inches     | mm    | Connection     | Seat    | Schedule | Rating       | CV       | Lbs.      |        |
| S-886MGF-16W3A | 2"         | 50 mm | Butt Weld      | Metal   | 10       | 720 (50 Bar) | 99.00    | 17 Lbs.   |        |
| S-886MGF-24W3A | 3"         | 80 mm | SCH 10         | ivietai | 10       | 720 (50 Bar) | 225.00   | 46 Lbs.   |        |





### Goddard 886 Series Stainless Steel Swing Check Valve for Cryogenic Service



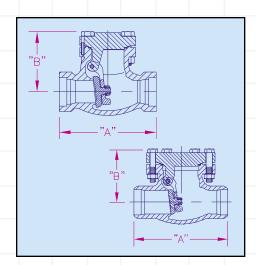
#### 886

Pressure Rating 300 PSIG Non-Shock Cold Temperature Rating +150° F to - 325° F

Dimensional data

All Dimensional Data are in inches.

| Size | "A"   | "B"   |
|------|-------|-------|
| 1/2" | 41/4" | 2½"   |
| 3/4" | 5"    | 31/4" |
| 1"   | 5"    | 31/4" |
| 1½"  | 6½"   | 4"    |
| 2"   | 8"    | 4½"   |



#### 886M

Service 300 Class 720 PSI Non-Shock Cold Temperature Rating +150° F to - 325° F Dimensional data

All Dimensional Data are in inches.

| Size | "A"  | "B" | Butt Weld End Schedule |
|------|------|-----|------------------------|
| 1½"  | 6½"  | 4"  | 10                     |
| 2"   | 8"   | 4½" | 10                     |
| 3"   | 9½"  | 5¾" | 10 & 40                |
| 4"   | 11½" | 8¾" | 10                     |
| 4"   | 14"  | 8¾" | 40                     |

| Size | "A"     | "B"   | End         | End Dimension  |
|------|---------|-------|-------------|----------------|
| 1/2" | 2 1/16" | 41/4" | Cooket Wold | SCH 10         |
| 1/2" | 2 7/16" | 41/4" | Socket Weld | ½" Pipe Socket |



### Goddard 840 Series Bronze Swing Check Valve for Cryogenic Service Including 846M



### **Features:**

- **Top Entry:** This union bonnet valve can be permanently installed in the line and services from the top
- Construction: Designed to prevent back flow in cryogenic systems. Higher fluid capacity (CV) than poppet or lift check valves. Bronze body and internals. Rugged construction for long life and minimal down time
- Sizes: ½" through 2" (15mm through 50mm)
- Ends: Threaded (FNPT), or with Sil Brazed Tube (SBT) SCH-10, Threaded back brazed pipe nipples in 1" increments up to 6" SCH-40, Threaded back brazed pipe nipples in 1" increments up to 6" SCH-80, Threaded back brazed pipe nipples in 1" increments up to 6"
- Temperature Rating: -325°F to 150°F (-196°C to +65°C)
- Pressure Rating: (Cold, Non-shock)
   840 Series 400 PSIG
   846M Series 600 PSIG
   Sizes 1½" to 2" PED Approved Per EN10204 3.1

Note: Do not use for reciprocating gas service.





### Goddard 840 Series Bronze Swing Check Valve for Cryogenic Service Including 846M

### 840

Bronze Swing Check Valves - Soft Seated Threaded, Sil Brazed Ends, Back Brazed Pipe Nipples 400 PSIG Cold Working Pressure

### Threaded Ends

| Part Number  | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|--------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000840-4T  | 1/2"            | 15 mm       | Threaded | 2.00 Lbs.   | 0.91 Kgs.   | 4.50         |
| B-000840-6T  | 3/4"            | 20 mm       | Threaded | 4.00 Lbs.   | 1.81 Kgs.   | 7.00         |
| B-000840-8T  | 1"              | 25 mm       | Threaded | 4.50 Lbs.   | 2.04 Kgs.   | 10.00        |
| B-000840-12T | 1½"             | 40 mm       | Threaded | 8.50 Lbs.   | 3.86 Kgs.   | 40.00        |
| B-000840-16T | 2"              | 50 mm       | Threaded | 14.50 Lbs.  | 6.58 Kgs    | 100.00       |

### **Silver Brazed - Pipe Nipple**

| Part Number  | SBT Size Inches* | SBT Size mm* | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|--------------|------------------|--------------|--------------|-------------|-------------|--------------|
| B-000840-4S  | 1/2"             | 15 mm        | Silver Braze | 2.50 Lbs.   | 1.13 Kgs.   | 4.50         |
| B-000840-6S  | 3/4"             | 20 mm        | Silver Braze | 4.5 Lbs.    | 2.05 Kgs.   | 7.00         |
| B-000840-8S  | 1"               | 25 mm        | Silver Braze | 5.25 Lbs.   | 2.38 Kgs.   | 10.00        |
| B-000840-12S | 11/2"            | 40 mm        | Silver Braze | 10.75 Lbs.  | 4.88 Kgs.   | 40.00        |
| B-000840-16S | 2"               | 50 mm        | Silver Braze | 17.50 Lbs.  | 7.94 Kgs.   | 100.00       |

<sup>\*</sup> Nominal Size

#### 846M

Bronze Swing Check Valves - Metal Seated Threaded, Sil Brazed Ends, Back Brazed Pipe Nipples 600 PSIG Cold Working Pressure

### Threaded Ends

| Part Number    | NPT Size Inches | NPT Size mm | Ends     | Weight Lbs. | Weight Kgs. | Estimated CV |
|----------------|-----------------|-------------|----------|-------------|-------------|--------------|
| B-000846M-4T6  | 1/2"            | 15 mm       | Threaded | 2.00 Lbs.   | 0.91 Kgs.   | 4.50         |
| B-000846M-8T6  | 1"              | 25 mm       | Threaded | 4.50 Lbs.   | 2.04 Kgs.   | 10.00        |
| B-000846M-12T6 | 1½"             | 40 mm       | Threaded | 8.50 Lbs.   | 3.86 Kgs.   | 40.00        |
| B-000846M-16T6 | 2"              | 50 mm       | Threaded | 14.50 Lbs.  | 6.58 Kgs    | 100.00       |

### **Silver Brazed - Pipe Nipple**

| Part Number    | SBT Size Inches* | SBT Size mm* | Ends         | Weight Lbs. | Weight Kgs. | Estimated CV |
|----------------|------------------|--------------|--------------|-------------|-------------|--------------|
| B-000846M-4S6  | 1/2"             | 15 mm        | Silver Braze | 2.50 Lbs.   | 1.13 Kgs.   | 4.50         |
| B-000846M-6S6  | 3/4"             | 20 mm        | Silver Braze | 4.50 Lbs.   | 2.04 Kgs.   | 7.00         |
| B-000846M-8S6  | 1"               | 25 mm        | Silver Braze | 5.25 Lbs.   | 2.38 Kgs.   | 10.00        |
| B-000846M-12S6 | 1½"              | 40 mm        | Silver Braze | 10.75 Lbs.  | 4.88 Kgs.   | 40.00        |
| B-000846M-16S6 | 2"               | 50 mm        | Silver Braze | 17.50 Lbs.  | 7.94 Kgs.   | 100.00       |

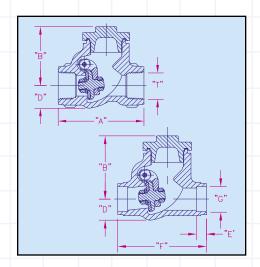
<sup>\*</sup> Nominal Size

• Contact company for threaded, back brazed pipe nipple information





### Goddard 840 Series Bronze Swing Check Valve for Cryogenic Service Including 846M

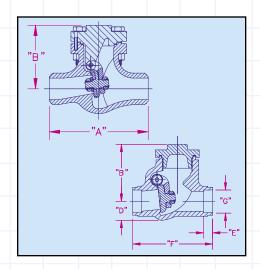


### 840 Series

Pressure Rating MSS SP-80 Class 200 MAWP 400 PSIG Non-Shock Cold Temperature Rating +150°F to -325°F

Dimensional data
All Dimensional Data are in inches.

| Size | "A"   | "B"   | "D"   | "T" NPT | "E"  | "F"   | "G"   |
|------|-------|-------|-------|---------|------|-------|-------|
| 1/2" | 3.00" | 2.13" | 3/4"  | 1/2"    | .38" | 2.94" | .63"  |
| 3/4" | 3.69" | 2.81" | 1.12" | 3/4"    | .41" | 3.60" | .88"  |
| 1"   | 4.00" | 2.81" | 1.13" | 1"      | .45" | 4.00" | 1.13" |
| 1½"  | 5.03" | 3.63" | 1.44" | 1½"     | .63" | 5.03" | 1.63" |
| 2"   | 6.35" | 4.34" | 1.84" | 2"      | .66" | 6.35" | 2.13" |



### 846M Series

Pressure Rating MSS SP-80 Class 300 MAWP 600 PSIG Non-Shock Cold Temperature Rating +150°F to -325°F

Dimensional data

All Dimensional Data are in inches.

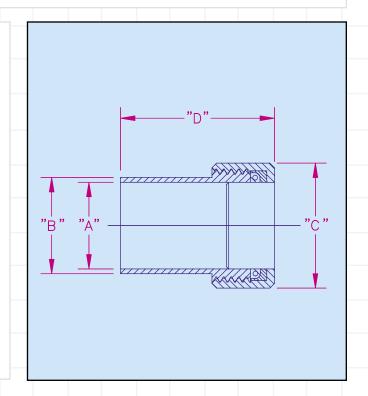
| Size | "A"   | "B"   | "D"     | "T" NPT | "E"  | "F"   | "G"   |
|------|-------|-------|---------|---------|------|-------|-------|
| 1/2" | 3.00" | 2.13" | 3/4"    | 1/2"    | .38" | 2.94" | .63"  |
| 3/4" | 3.69" | 2.81" | 11/8"   | 3/,"    | .41" | 3.60" | .88"  |
| 1"   | 4.00" | 2.81" | 11/8"   | 1"      | .45" | 4.00" | 1.13" |
| 1½"  | 5.03" | 3.63" | 1 7/16" | 1½"     | .63" | 5.03" | 1.63" |
| 2"   | 6.35" | 4.34" | 127/32" | 2"      | .66" | 6.35" | 2.13" |



# **Goddard Quikonnect Vacuum Couplings**

### **Features:**

- Goddard "Quikonnect" vacuum couplings are available in either brass or 304 stainless steel
- An extensive range of tube sizes available.
   Most sizes nest, and can be used as reducers in combination with one another.
- May be used for vacuum down to 1x10<sup>-8</sup> Microns
- Viton O-rings are standard
- "Quikonnect" vacuum couplings have four basic components:
  - Knurled Nut
  - •Retainer Ring
  - $\bullet \text{O-ring}$
  - •Sleeve



### **Quikonnect Vacuum Couplings**

| Brass<br>Machine Finish | 304-Stainless<br>Machine Finish | "A"    | "B"    | "C"     | "D"                                      | Tube OD<br>Size                |
|-------------------------|---------------------------------|--------|--------|---------|--|--------------------------------|
| B-000006-M              | S-000006-M                      | 0.720" | 0.375" | 5/8"    | 1 1/32"                                  | 1/16"                          |
| B-000012-M              | S-000012-M                      | 0.135" | 0.375" | 5/8"    | 1 1/32"                                  | 1/8"                           |
| B-000018-M              | S-000018-M                      | 0.197" | 0.375" | 5/8"    | 1 1/32"                                  | ³⁄ <sub>16</sub> "             |
| B-000025-M              | S-000025-M                      | 0.260" | 0.375" | 5/8"    | 1 1/32"                                  | 1/4"                           |
| B-000031-M              | S-000031-M                      | 0.322" | 0.500" | 13/16"  | 11⁄4"                                    | <sup>5</sup> / <sub>16</sub> " |
| B-000038-M              | S-000038-M                      | 0.385" | 0.500" | 13/16"  | 11⁄4"                                    | 3/8"                           |
| B-000050-M              | S-000050-M                      | 0.510" | 0.625" | 7/8"    | 11⁄4"                                    | 1/2"                           |
| B-000062-M              | S-000062-M                      | 0.635" | 0.750" | 11/8"   | 13/8"                                    | 5/8"                           |
| B-000075-M              | S-000075-M                      | 0.760" | 0.875" | 11⁄4"   | 1½"                                      | 3/4"                           |
| B-000087-M              | S-000087-M                      | 0.885" | 1.000" | 1 7/16" | 123/32"                                  | 1/2"                           |
| B-000100-M              | S-000100-M                      | 1.010" | 1.125" | 1½"     | 1 13/16"                                 | 1"                             |
| B-000112-M              | S-000112-M                      | 1.135" | 1.250" | 15/8"   | <b>1</b> <sup>15</sup> / <sub>16</sub> " | 11/8"                          |
| B-000125-M              | S-000125-M                      | 1.260" | 1.500" | 2"      | <b>1</b> 3/16"                           | 11/4"                          |
| B-000138-M              | S-000138-M                      | 1.385" | 1.625" | 2"      | 1 <sup>3</sup> ⁄ <sub>16</sub> "         | 13/8"                          |
| B-000150-M              | S-000150-M                      | 1.150" | 1.750" | 21/4"   | 1 <sup>3</sup> ⁄ <sub>16</sub> "         | 1½"                            |
| B-000162-M              | S-000162-M                      | 1.635" | 1.875" | 23/8"   | 21/4"                                    | 15⁄8"                          |
| B-000200-M              | S-000200-M                      | 2.010" | 2.250" | 23/4"   | 231/32"                                  | 2"                             |



### **Limited Warranty and Limitation of Liability**

#### LIMITED WARRANTY

Engineered Controls International, Inc. warrants products and repair kits manufactured by it to be free from defects in materials and workmanship under normal use and service for a period of 12 months from the date of installation or operation or 18 months from the date of shipment from the factory, whichever is earlier. If within thirty days after buyer's discovery of what buyer believes is a defect, buyer notifies Engineered Controls International, Inc. thereof in writing, Engineered Controls International, Inc., at its option, and within forty-five days, will repair, replace F.O.B. point of manufacture, or refund the purchase price of that part or product found by it to be defective. Failure of buyer to give such written notice within thirty days shall be deemed an absolute and unconditional waiver of any and all claims of buyer arising out of such defect.

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